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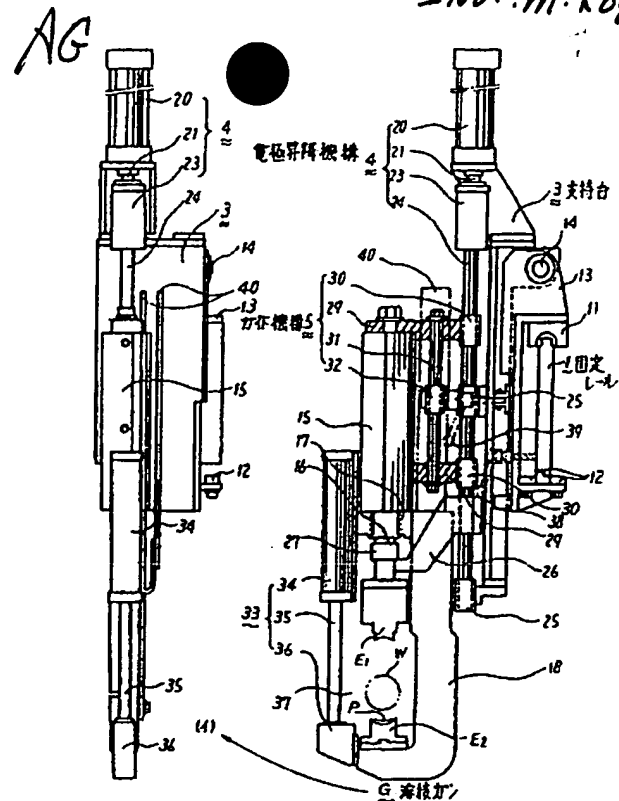
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APPLICANT : DENGENSHA MFG CO LTD;

INVENTOR : GENMA KANAE;

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TITLE : WELDING EQUIPMENT FOR
BALANCING MACHINE



ABSTRACT : PURPOSE: To weld a metallic piece without any deflection nor deformation on a shaft by holding with contact within a fixed pressure a propeller shaft with the descent of the upper part electrode connected to the lift device of a supporting base on a horizontally fixed rail and by welding the metallic piece with electrification by pinching with the ascent of the lower part electrode.

CONSTITUTION: A supporting base 3 is supported by a pin 14 on the travel 13 fitted freely slippably to the horizontally fixed rail 1 of the above of a column. The upper part electrode E laid to a supporting arm 26 comes into contact with a shaft W with the descent of the cylinder 20 piston rod 21 of the supporting base 3 and a guide rod 24, and the pressing force thereof is held in 2-4kg by a floating device 23. A gun arm 18 is ascended by the pressurizing of a cylinder 15 and the lower part electrode E₂ placing the metallic piece P on pinches the shaft W and welds the metallic piece P. The bending force of only about 2kg is applied on the shaft W and a good welding of the metallic piece P is performed without any deflection nor deformation. The safety is secured by the descent of a piston rod 35.

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